

**\*87420\***

July-18-12 2:25:59 PM

**\*N900040100\***

Setup Start \*NS1\*

Stop **\*NS2\***

**\*4\***

**\*4\***

**Reference:**

Run Start \*NR1\*

**Date:**

Stop \*NR2\*

**Date:**

**Date:**

**Insp.  
Stamp**

Rev A

100

**\*100\***

0.00

## Memo

Cut Blanks 1.850" long

0.00

110

**\*110\***

## HAAS CNC VERTICAL MACHINING #1

0.00

HAAS 1

## Memo

HAAS CNC vertical machine #1

1- Mill as per Folio FA770 Rev: AA & Dwg D3809 Rev: A 2-Debur  
per dwg D3809

0.00

120

**\*120\***

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

## Memo

## Quality Control

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____  Part No. _____  NCR No. _____				<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%; border: none;"> <tr> <td style="width: 25%;">Skid-tube <input type="checkbox"/></td> <td style="width: 25%;">Crosstube <input type="checkbox"/></td> <td style="width: 25%;">Water Jet <input type="checkbox"/></td> <td style="width: 25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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NCR: Yes / No

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# Picklist Print

July-18-12 2:25:59 PM

Page 1

Work Order ID: 87420

Parent Item: D3809-1

Parent Item Name: Sliding Block

Start Date: 7/10/12

Required Date: 8/10/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A nEW iSSUE 08-08-01 JLM

Verified By:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.250X01.00 0 Delrin Bar 0.25" x 1.0"		Purchased	No			100	f	9.7300	0.15	0.6315788			

Location

Loc Qty

Loc Code

MAT055

9.73

110877

3.2

➔ 117985

6.53

.64 *on 12/08/19*

NCR: Yes / No

**WORK ORDER NON-CONFORMANCE / UPDATE**

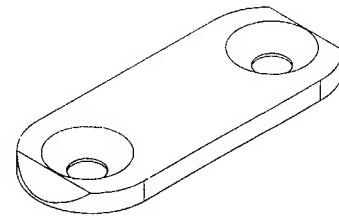
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DER  
20 MJS  
12/07/19

RELEASED  
68-0921-117

NOTES:

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL SHEET OR BAR (REF. DART SPEC. M-DELRIN-S OR M-DELRIN-B)
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.004 lbs

A	NEW ISSUE		RF	08.07.24
REV.		DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  DRAWING NO. <b>D3809</b>  <b>SLIDING BLOCK</b>	REV. A	
DRAWN	RF		SHEET 1 OF 1	
CHECKED	<i>RF</i>		TITLE	SCALE
MFG. APPR.	<i>[Signature]</i>			
APPROVED	<i>[Signature]</i>			
DE APPR.	<i>[Signature]</i>			NTS
DATE	08.07.24	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COME OR COMMUNICATE TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.		



